16 SAUNA & STEAM ROOMS

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01 SAUNA ROOMS

A sauna is total relaxation and cleansing for body and soul.

SAUNA ROOMS

Sauna rooms come in different shapes and sizes, from 2 persons up to 11 persons
capacity, with over 30 different designs to choose from. The most common saunas are the indoor sauna rooms which provide privacy and total relaxation for all users. As a rule, saunas require a shower or bath before use, so they should be conveniently located near a bathroom or jacuzzi.

There are four different standard designs available:

BOX TYPE SAUNA ROOMS: A traditional, easy to install, box type enclosure with a cosy interior and suitable for any location

CORNER SAUNA ROOMS: An ingenious design, capable of fitting into any corner of any space without sacrificing convenience.

OUTDOOR SAUNA ROOMS: An outdoor location, close to a swimming pool or bathing facility, surrounded by exquisite scenery, provides a satisfying sauna experience for everyone. Choose a high quality asphalt roof and beautiful lacquered spruce walls for the ultimate look and resistance to nature's harshest elements.

CUSTOMIZED SAUNA ROOMS: With our experience in the design and build of sauna rooms, we can provide a customized solution that meets your specific needs. Shape and size are limitless as long as proper ventilation and a good drainage system are installed, and the correct regulations and standards are adhered to.

EXTERIOR

INTERIOR

SAUNA CONSTRUCTION - SWEDEN ORIGIN

WALL PANELS

CODE	DESCRIPTION	DIMENSIONS	PACKING	WEIGHT kg	VOLUME mm
SAU-A-901	WHITE ASPEN PANELS	15 x 90 x 2100	6NOS/BUNDLE	7.34	0.021
SAU-A-902	WHITE ASPEN PANELS	15 x 90 x 2400	6NOS/BUNDLE	7.50	0.024
SAU-A-903	WHITE ASPEN PANELS	15 x 90 x 2700	6NOS/BUNDLE	7.65	0.027
SAU-A-904	WHITE ASPEN PANELS	15 x 90 x 3000	6NOS/BUNDLE	7.81	0.023
SAU-TTA-901	THERMO TREATED ASPEN PANELS	15 x 90 x 2100	6NOS/BUNDLE	7.34	0.021
SAU-TTA-902	THERMO TREATED ASPEN PANELS	15 x 90 x 2400	6NOS/BUNDLE	7.50	0.024
SAU-TTA-903	THERMO TREATED ASPEN PANELS	15 x 90 x 2700	6NOS/BUNDLE	7.65	0.027
SAU-TTA-904	THERMO TREATED ASPEN PANELS	15 x 90 x 3000	6NOS/BUNDLE	7.81	0.30

BENCH PANELS

PRODUCT CODE	DESCRIPTION	DIMENSIONS	PACKING	WEIGHT kg	VOLUME mm
SAU-A-905	WHITE ASPEN BENCH PANELS	21 x 90 x 2400	5NOS/BUNDLE	10	0.024
SAU-A-906	WHITE ASPEN BENCH PANELS	28 x 90 x 2400	5NOS/BUNDLE	10.5	0.033
SAU-TTA-905	THERMO TREATED ASPEN BENCH PANELS	21 x 90 x 2400	5NOS/BUNDLE	10	0.024
SAU-TTA-906	THERMO TREATED ASPEN BENCH PANELS	28 x 90 x 2400	5NOS/BUNDLE	10.5	0.033

EDGE

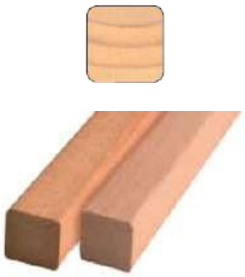
PRODUCT CODE	DESCRIPTION	DIMENSIONS	PACKING	WEIGHT kg	VOLUME mm
SAU-A-907	WHITE ASPEN BENCH EDGE	40 x 140	2NOS/BUNDLE	10	4
SAU-A-908	WHITE ASPEN BENCH EDGE	80 x 108	2NO/BUNDLE	10.5	4.5
SAU-TTA-907	THERMO TREATED ASPEN BENCH EDGE	40 x 140	2NOS/BUNDLE	10	4
SAU-TTA-908	THERMO TREATED ASPEN BENCH EDGE	80 x 108	2NO/BUNDLE	10.5	4.5

40x140

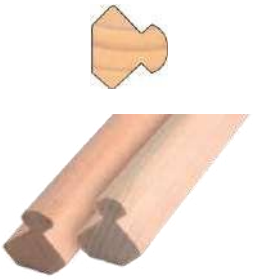
80x108

WOOD LISTS

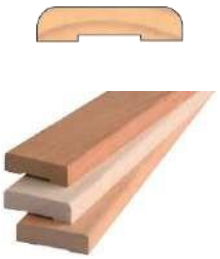
SHP SQUARE ASPEN



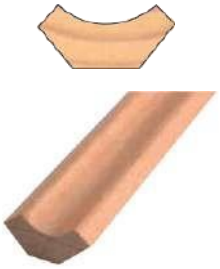
SI INNER CORNER LIST ASPEN



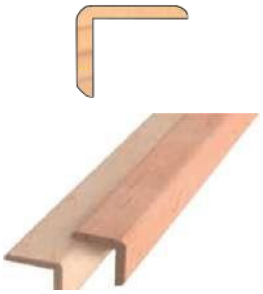
UK LINING ASPEN



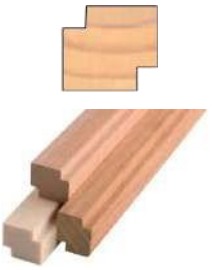
SI CORNER/CELING LIST ASPEN



VA OUTER CORNER LIST ASPEN



SI CORNER/CELING LIST ASPEN



PRODUCT CODE	DESCRIPTION	DIMENSIONS	PACKING	WEIGHT kg	VOLUME mm
SAU-A-909	SHP SQUARE ASPEN	21 x 21	10NOS/BUNDLE	1	0.010
SAU-A-910	SI INNER CORNER LIST ASPEN	25 x 25	10NOS/BUNDLE	1.2	0.014
SAU-A-911	UK LINING ASPEN	12 x 42	10NOS/BUNDLE	1	0.011
SAU-A-912	SI CORNER/CELING LIST ASPEN	14 x 30	20NOS/BUNDLE	1	0.009
SAU-A-913	VA OUTER CORNER LIST ASPEN	28 x 28	10NOS/BUNDLE	1.3	0.018
SAU-A-914	SI CORNER/CELING LIST ASPEN	15 x 18	15NOS/BUNDLE	1	0.006
SAU-TTA-909	SHP SQUARE THERMO TREATED	21 x 21	10NOS/BUNDLE	1	0.010
SAU-TTA-910	SI INNER CORNER LIST THERMO TREATED	25 x 25	10NOS/BUNDLE	1.2	0.014
SAU-TTA-911	UK LINING THERMO TREATED	12 x 42	10NOS/BUNDLE	1	0.011
SAU-TTA-912	SI CORNER/CELING LIST THERMO TREATED	14 x 30	20NOS/BUNDLE	1	0.009
SAU-TTA-913	VA OUTER CORNER LIST THERMO TREATED	28 x 28	15NOS/BUNDLE	1.3	0.018
SAU-TTA-914	SI CORNER/CELING LIST THERMO TREATED	15 x 18	10NOS/BUNDLE	1	0.006

02 SAUNA ROOM ACCESSORIES

sauna SWEDEN

Heater protection
Size: 900 x 400 x 600

Sliding Vent hatch

Vent grill

Sauna light AVH 15

Sauna light A Raita

LED Lite
Available with 6, 9, 12 diodes and installed in the sauna's ceiling

Dimmer with touch function
Dimmer for Ledlite

Water bowl with lighting

Pail & shovel

Thermometer & Hygrometer

- Sauna door with leaf of Aspen panel
- Tempered 8mm safety glass
- Stainless steel pull handle (outside), wooden handle (inside)
- Frame includes a magnetic strip closure and aluminium hinges
- Dimensions: 790mm × 1890mm

- Sauna door with leaf of Aspen panel
- Tempered 8mm safety glass
- Stainless steel pull handle (outside), wooden handle (inside)
- Frame includes a magnetic strip closure and aluminium hinges
- Dimensions: 790mm × 2090mm

Panic button

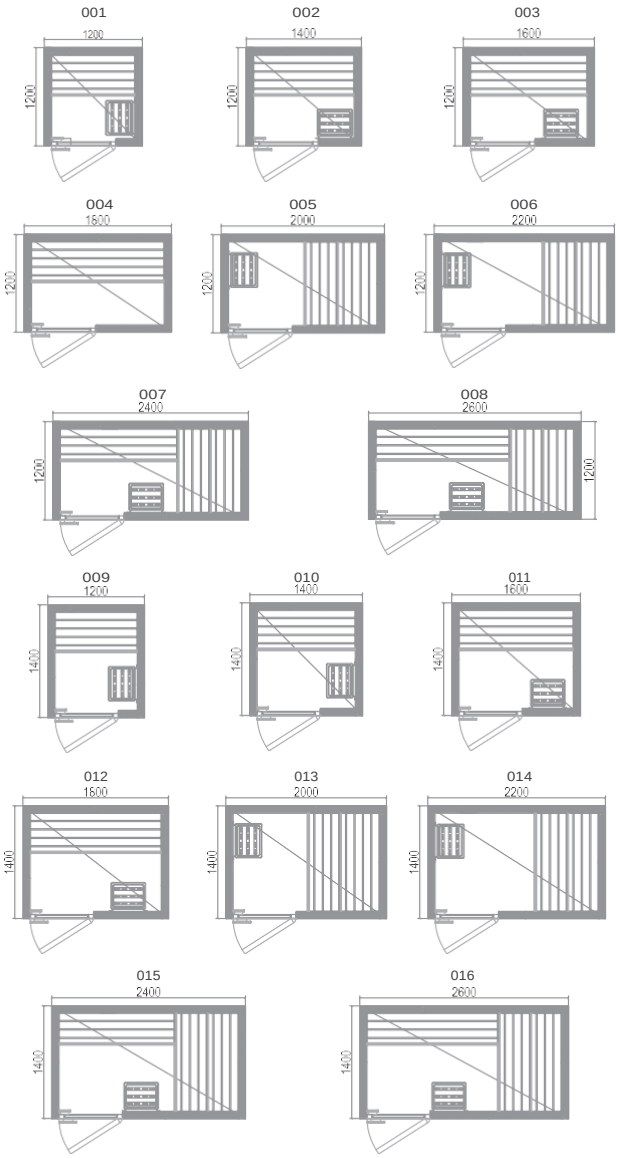
Sauna stones

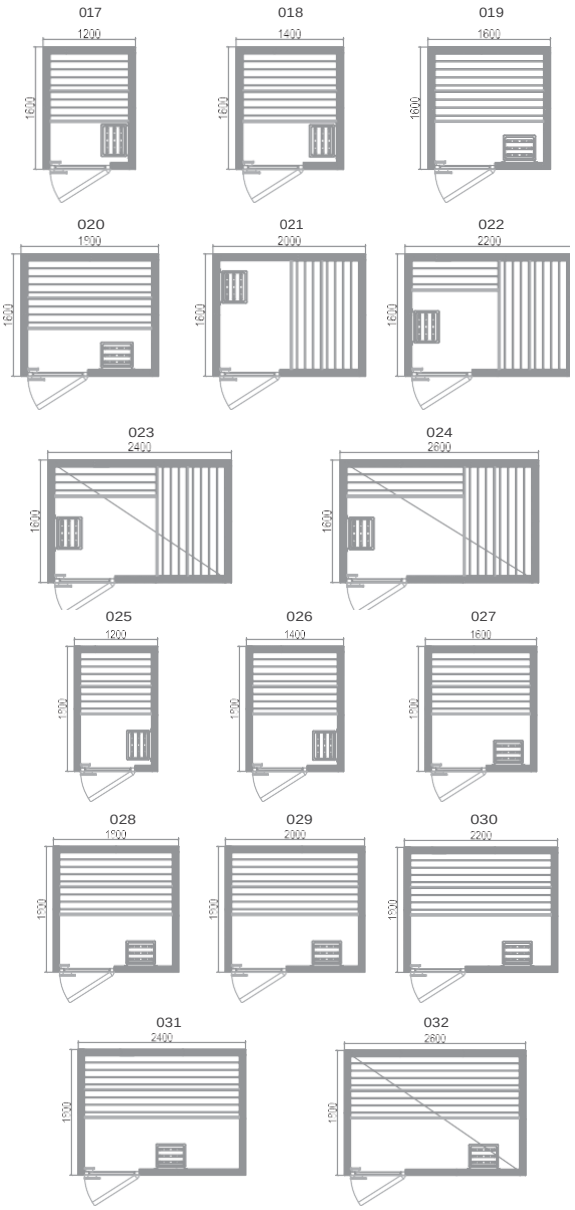
Sauna clock

Sauna timer

PRODUCT CODE	DESCRIPTION	PACKING	WEIGHT kg	VOLUME m³
SAU-ACC-201	SAUNA HEATER PROTECTION ASPEN 90 x 400 x 600	1		
SAU-ACC-207	SAUNA DOOR 8MM WITH HANDLE PREMIUM ASPEN 790 x 1890MM CLEAR SAFETY GLASS	1		
SAU-ACC-207-S	SAUNA DOOR 8MM WITH HANDLE PREMIUM ASPEN 790 x 2090MM CLEAR SAFETY GLASS	1		
SAU-ACC-204	SLIDING RECTANGULAR GATE ASPIN	1		
SAU-ACC-205	VENTILATION GRILL ASPIN	1		
SAU-ACC-301	SAUNA HEATER PROTECTION THERMO TREATED ASPEN 90 x 400 x 600	1		
SAU-ACC-307	SAUNA DOOR 8MM WITH HANDLE PREMIUM THERMO TREATED ASPEN 790 x 1890MM CLEAR SAFETY GLASS	1		
SAU-ACC-307-S	SAUNA DOOR 8MM WITH HANDLE PREMIUM THERMO TREATED ASPEN 790 x 2090MM CLEAR SAFETY GLASS	1		
SAU-ACC-304	SLIDING RECTANGULAR GATE THERMO TREATED ASPEN	1		
SAU-ACC-305	VENTILATION GRILL THERMO TREATED ASPEN	1		
SAU-ACC-401	SAUNA LIGHT AVH15	1		
SAU-ACC-402	SAUNA LIGHT COVER ARAITA ASPEN OVAL	1		
SAU-ACC-403	SAUNA LIGHT COVER ARAITA THERMO TREATED ASPEN OVAL	1		
SAU-ACC-404	SAUNA LIGHT COVER ARAITA ASPEN RECTANGULAR	1		
SAU-ACC-405	SAUNA LIGHT COVER ARAITA THERMO TREATED ASPEN RECTANGULAR	1		
SAU-ACC-406	LEDLITE 6 DIODES INSTALLED IN SAUNA CEILING	1		
SAU-ACC-407	LEDLITE 9 DIODES INSTALLED IN SAUNA CEILING	1		
SAU-ACC-408	LEDLITE 12 DIODES INSTALLED IN SAUNA CEILING	1		
SAU-ACC-409	DIMMER WITH TOUCH FUNCTION FOR LEDLITE	1		
SAU-ACC-410	CARIITTI WATER BOWL WITH LIGHTING	1		
SAU-ACC-411	SAUNA PAIL AND SHOVEL	1		
SAU-ACC-412	SAUNA THERMOMETER & HYGROMETER	1		
SAU-ACC-413	SAUNA TIMER	1		
SAU-ACC-414	SAUNA CLOCK	1		
SAU-ACC-415	SAUNA PANIC BUTTON	1		
S-169	SAUNA STONE	1		

SAUNA LAYOUT



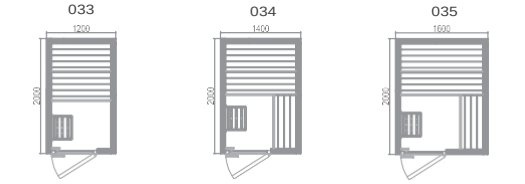


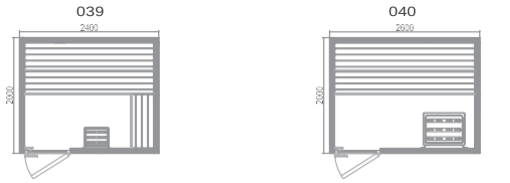
PRODUCT CODE		NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SAU-A-001	SAU-TTA-001	2	1200 x 1200 x 2100	3
SAU-A-002	SAU-TTA-002	2	1400 x 1200 x 2100	3
SAU-A-003	SAU-TTA-003	3	1600 x 1200 x 2100	4
SAU-A-004	SAU-TTA-004	3	1800 x 1200 x 2100	4
SAU-A-005	SAU-TTA-005	4	2000 x 1200 x 2100	4.5
SAU-A-006	SAU-TTA-006	4	2200 x 1200 x 2100	4.5
SAU-A-007	SAU-TTA-007	5	2400 x 1200 x 2100	6
SAU-A-008	SAU-TTA-008	6	2600 x 1200 x 2100	6
SAU-A-009	SAU-TTA-009	2	1200 x 1400 x 2100	3
SAU-A-010	SAU-TTA-010	2	1400 x 1400 x 2100	4
SAU-A-011	SAU-TTA-011	3	1600 x 1400 x 2100	4
SAU-A-012	SAU-TTA-012	3	1800 x 1400 x 2100	4.5
SAU-A-013	SAU-TTA-013	4	2000 x 1400 x 2100	4.5
SAU-A-014	SAU-TTA-014	4	2200 x 1400 x 2100	6
SAU-A-015	SAU-TTA-015	6	2400 x 1400 x 2100	6
SAU-A-016	SAU-TTA-016	6	2600 x 1400 x 2100	8

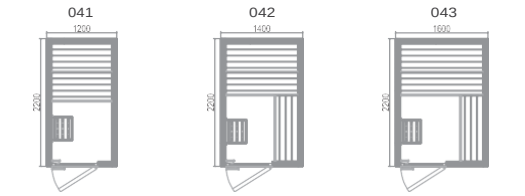
PRODUCT CODE		NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SAU-A-017	SAU-TTA-017	4	1200 x 1600 x 2100	4
SAU-A-018	SAU-TTA-018	4	1400 x 1600 x 2100	4
SAU-A-019	SAU-TTA-019	6	1600 x 1600 x 2100	4.5
SAU-A-020	SAU-TTA-020	6	1800 x 1600 x 2100	6
SAU-A-021	SAU-TTA-021	8	2000 x 1600 x 2100	6
SAU-A-022	SAU-TTA-022	8	2200 x 1600 x 2100	6
SAU-A-023	SAU-TTA-023	9	2400 x 1600 x 2100	8
SAU-A-024	SAU-TTA-024	9	2600 x 1600 x 2100	8
SAU-A-025	SAU-TTA-025	4	1200 x 1800 x 2100	4.5
SAU-A-026	SAU-TTA-026	4	1400 x 1800 x 2100	4.5
SAU-A-027	SAU-TTA-027	6	1600 x 1800 x 2100	6
SAU-A-028	SAU-TTA-028	6	1800 x 1800 x 2100	6
SAU-A-029	SAU-TTA-029	8	2000 x 1800 x 2100	8
SAU-A-030	SAU-TTA-030	8	2200 x 1800 x 2100	8
SAU-A-031	SAU-TTA-031	10	2400 x 1800 x 2100	9
SAU-A-032	SAU-TTA-032	10	2600 x 1800 x 2100	9

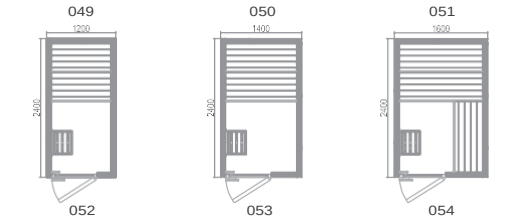
*Sauna heater not included
*Sauna accessories not included

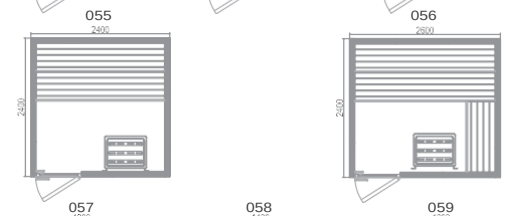
SAUNA LAYOUT

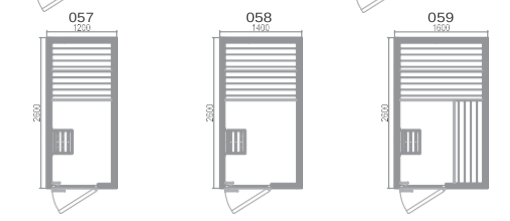












PRODUCT CODE		NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SAU-A-033	SAU-TTA-033	4	1200 x 2000 x 2100	4.5
SAU-A-034	SAU-TTA-034	5	1400 x 2000 x 2100	6
SAU-A-035	SAU-TTA-035	5	1600 x 2000 x 2100	8
SAU-A-036	SAU-TTA-036	6	1800 x 2000 x 2100	8
SAU-A-037	SAU-TTA-037	8	2000 x 2000 x 2100	8
SAU-A-038	SAU-TTA-038	8	2200 x 2000 x 2100	9
SAU-A-039	SAU-TTA-039	10	2400 x 2000 x 2100	9
SAU-A-040	SAU-TTA-040	10	2600 x 2000 x 2100	9
SAU-A-041	SAU-TTA-041	4	1200 x 2200 x 2100	4.5
SAU-A-042	SAU-TTA-042	6	1400 x 2200 x 2100	6
SAU-A-043	SAU-TTA-043	6	1600 x 2200 x 2100	8
SAU-A-044	SAU-TTA-044	8	1800 x 2200 x 2100	8
SAU-A-045	SAU-TTA-045	9	2000 x 2200 x 2100	`8
SAU-A-046	SAU-TTA-046	9	2200 x 2200 x 2100	9
SAU-A-047	SAU-TTA-047	10	2400 x 2200 x 2100	10.5
SAU-A-048	SAU-TTA-048	10	2600 x 2200 x 2100	10.5

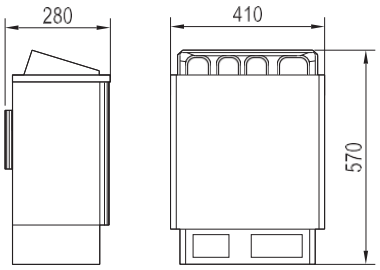
PRODUCT CODE		NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SAU-A-049	SAU-TTA-049	4	1200 x 2400 x 2100	6
SAU-A-050	SAU-TTA-050	4	1400 x 2400 x 2100	6
SAU-A-051	SAU-TTA-051	6	1600 x 2400 x 2100	8
SAU-A-052	SAU-TTA-052	6	1800 x 2400 x 2100	8
SAU-A-053	SAU-TTA-053	8	2000 x 2400 x 2100	9
SAU-A-054	SAU-TTA-054	8	2200 x 2400 x 2100	9
SAU-A-055	SAU-TTA-055	9	2400 x 2400 x 2100	12
SAU-A-056	SAU-TTA-056	10	2600 x 2400 x 2100	12
SAU-A-057	SAU-TTA-057	4	1200 x 2600 x 2100	6
SAU-A-058	SAU-TTA-058	4	1400 x 2600 x 2100	6
SAU-A-059	SAU-TTA-059	6	1600 x 2600 x 2100	8
SAU-A-060	SAU-TTA-060	6	1800 x 2600 x 2100	8
SAU-A-061	SAU-TTA-061	8	2000 x 2600 x 2100	9
SAU-A-062	SAU-TTA-062	8	2200 x 2600 x 2100	9
SAU-A-063	SAU-TTA-063	9	2400 x 2600 x 2100	12
SAU-A-064	SAU-TTA-064	10	2600 x 2600 x 2100	12

*Sauna heater not included
*Sauna accessories not included

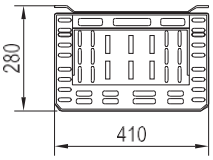
03 SAUNA HEATERS

"NORDIA" SAUNA HEATER

- Nordia sauna heater with intelligent digital controller
- Painted cold roll metal sheet or AISI-304 stainless steel (optional)
- Two sets of independent contacts for the thermostatic control and thermal cut out
- Temperature settings: 50-110°C or 122-230°F.
- Intelligent sequential heating system
- Double overheating protection system for both sauna room and sauna heater
- Setting time: 0 - 12 hours
- Duration: 30 minutes to 12 hours
- LED diagnostic system
- Available in 3kW, 4kW, 4.5kW, 6kW, 8kW and 9kW
- Frequency: 50/60Hz



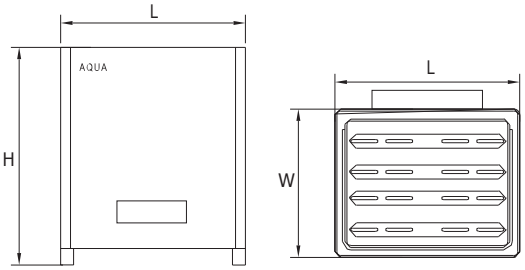
TOUCH CONTROL PANEL
(Add 'x' at the end of the item code)



CODE	POWER	SAUNA ROOM VOLUME m³		CURRENT A		DIMENSIONS	PACKING	WEIGHT	VOLUME
	kW	MIN	MAX	230V 1N~	400V 3N~	mm		kg	m³
ND3	3.0	2	4	13.04	-	410 x 280 x 570	1	12	0.09
ND4	4.0	3	5	17.39	-	410 x 280 x 570	1	12	0.09
ND4.5	4.5	4	6	19.57	6.49	410 x 280 x 570	1	13	0.09
ND6	6.0	5	8	26.09	8.66	410 x 280 x 570	1	13	0.09
ND8	8.0	7	11	34.78	11.54	410 x 280 x 570	1	14	0.09
ND9	9.0	8	12	39.13	12.99	410 x 280 x 570	1	14	0.09
ND3X	3.0	2	4	13.04	-	410 x 280 x 570	1	12	0.09
ND4X	4.0	3	5	17.39	-	410 x 280 x 570	1	12	0.09
ND4.5X	4.5	4	6	19.57	6.49	410 x 280 x 570	1	13	0.09
ND6X	6.0	5	8	26.09	8.66	410 x 280 x 570	1	13	0.09
ND8X	8.0	7	11	34.78	11.54	410 x 280 x 570	1	14	0.09
ND9X	9.0	8	12	39.13	12.99	410 x 280 x 570	1	14	0.09

"ZELMA" SAUNA HEATER

- Heavy duty sauna heater with stainless steel jacket
- Intelligent controller and separate control box
- Two sets of independent contacts for the thermostatic control and thermal cut out
- Temperature settings: 50-110°C or 122-230°F
- Intelligent sequential heating system
- Double overheating protection system for both sauna room and sauna heater
- LED diagnostic system, complies with the new CE standard
- Available in 9kW, 10.5kW,12kW, 14.1kW, 16.2kW, 18kW and 20.1kW
- Frequency: 50/60Hz



CONTROL BOX

TEMPERATURE SENSOR

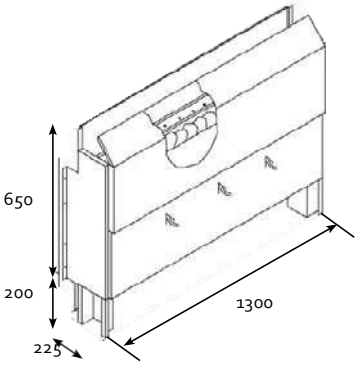
CONTROL PANEL

TOUCH CONTROL PANEL
(Add 'x' at the end of the item code)

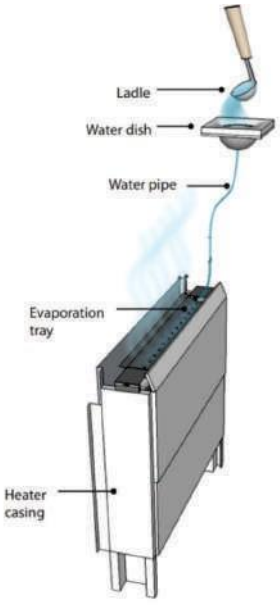
CODE	POWER	SAUNA ROOM VOLUME m³		CURRENT A		DIMENSIONS mm			PACKING	WEIGHT	VOLUME
	kW	MIN	MAX	230V 1N~	400V 3N~	L	W	H		kg	m³
ZL10.5	10.5	9	15	45.65	15.15	485	562	656	1	29	0.20
ZL12	12	10	18	52.18	17.32	485	562	656	1	29	0.20
ZL14.1	14.1	13	23	61.31	20.35	485	562	656	1	31	0.20
ZL16.2	16.2	17	29	70.44	23.38	485	562	656	1	31	0.20
ZL18	18	18	32	78.26	25.97	704	562	656	1	41	0.28
ZL20.1	20.1	20	34	87.39	29.00	704	562	656	1	41	0.28
ZL10.5X	10.5	9	15	45.65	15.15	485	562	656	1	29	0.20
ZL12X	12	10	18	52.18	17.32	485	562	656	1	29	0.20
ZL14.1X	14.1	13	23	61.31	20.35	485	562	656	1	31	0.20
ZL16.2X	16.2	17	29	70.44	23.38	485	562	656	1	31	0.20
ZL18X	18	18	32	78.26	25.97	704	562	656	1	41	0.28
ZL20.1X	20.1	20	34	87.39	29.00	704	562	656	1	41	0.28

UNDER BENCH SAUNA HEATER

- High efficiency heater designed to be neatly hidden behind the seating panels
- Incoloy 840 heat element with independent sauna rock holder
- Good quality heater
- Intelligent controller with separate control box
- 2 sets of independent contacts for the thermostatic control and thermal cut out
- Temp setting: 50-110°C or 122-230°F
- Intelligent sequential heating system
- Double overheating protection system for both sauna room and sauna heater



TOUCH CONTROL PANEL
(Add 'x' at the end of the item code)



CODE	POWER	CURRENT A		SAUNA ROOM VOLUME m³		DIMENSIONS	PACKING	WEIGHT	VOLUME
	kW	230V 1N~	400V 3N~	MIN	MAX	mm		kg	m³
UBSH6	6	26.09	8.66	6	8	1300 x 225 x 850	1	39	0.28
UBSH7.5	7.5	32.61	10.82	7	12	1300 x 225 x 850	1	39	0.28
UBSH9	9	39.13	12.99	9	14	1300 x 225 x 850	1	39	0.28
UBSH10.5	10.5	45.65	15.15	12	26	1300 x 225 x 850	1	41	0.28
UBSH12	12	52.18	17.32	14	18	1300 x 225 x 850	1	41	0.28
UBSH13.5	13.5	58.70	19.48	16	20	1300 x 225 x 850	1	41	0.28
UBSH6X	6	26.09	8.66	6	8	1300 x 225 x 850	1	39	0.28
UBSH7.5X	7.5	32.61	10.82	7	12	1300 x 225 x 850	1	39	0.28
UBSH9X	9	39.13	12.99	9	14	1300 x 225 x 850	1	39	0.28
UBSH10.5X	10.5	45.65	15.15	12	26	1300 x 225 x 850	1	41	0.28
UBSH12X	12	52.18	17.32	14	18	1300 x 225 x 850	1	41	0.28
UBSH13.5X	13.5	58.70	19.48	16	20	1300 x 225 x 850	1	41	0.28

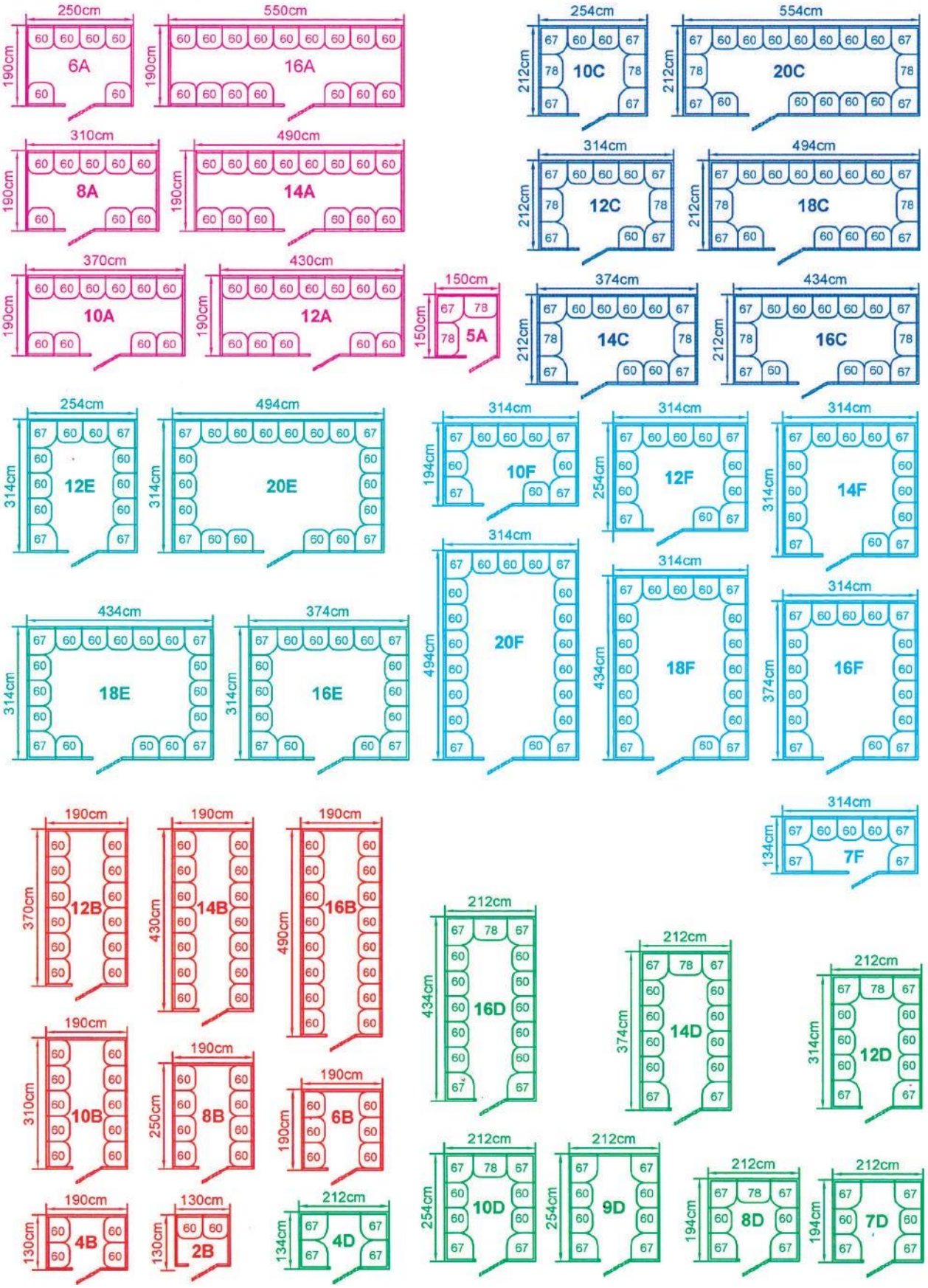
04 STEAM ROOMS

A steam room has a physiological effect on the body. The steam opens up the pores, increases the metabolism, elevates the heart rate, and the body begins to sweat. This can achieve many health benefits, especially when a steam room is used safely and frequently. The warm, moist air increases the body's circulation and also loosens and relaxes muscles and joints. After a workout, a session in the steam room will help to keep the body relaxed and flexible, so that it will not lock up as a result of hard exercise. The steam room will also help the body to flush out toxins and make the skin cleaner, softer and healthier.

FIBER GLASS STEAM ROOM

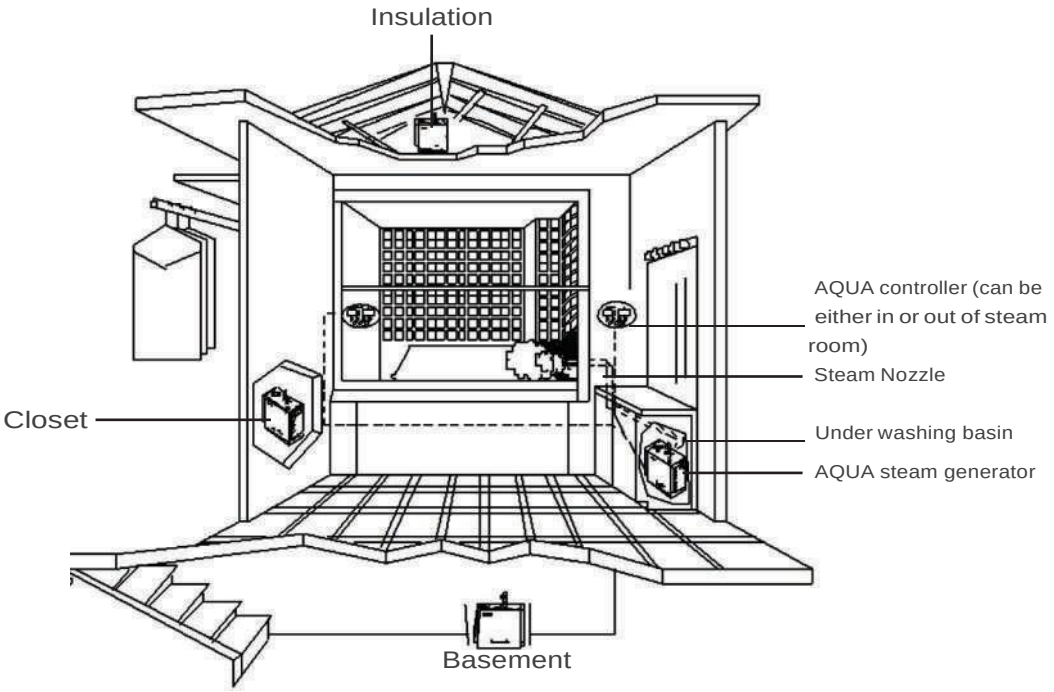
- Constructed from extra strong fiberglass reinforced MPC to ensure a long and trouble free service
- Can be custom made according to your required dimensions. Please ask your AQUA dealer for further details

STEAM CABIN LAYOUT



CODE	NUMBER OF SEATING POSITIONS	OUTER DIMENSION	RECOMMENDED STEAM GENERATOR
		cm	kW
S-5A	3	150 x 150 x 225	5
S-6A	6	190 x 250 x 225	9
S-8A	8	190 x 310 x 225	10
S-10A	10	190 x 370 x 225	13.5
S-12A	12	190 x 430 x 225	15
S-14A	14	190 x 490 x 225	18
S-16A	16	190 x 550 x 225	2 x 10.5
S-2B	2	130 x 130 x 225	3
S-4B	4	130 x 190 x 225	6
S-6B	6	190 x 190 x 225	8
S-8B	8	250 x 190 x 225	9
S-10B	10	310 x 190 x 225	11
S-12B	12	370 x 190 x 225	13.5
S-14B	14	430 x 190 x 225	15
S-16B	16	490 x 190 x 225	18
S-10C	8	212 x 254 x 225	10.5
S-12C	10	212 x 314 x 225	12
S-14C	12	212 x 374 x 225	15
S-16C	14	212 x 434 x 225	18
S-18C	16	212 x 494 x 225	2 x 10.5
S-20C	18	212 x 554 x 225	2 x 12
S-4D	4	134 x 212 x 225	6
S-7D	6	194 x 212 x 225	8
S-8D	7	194 x 212 x 225	8
S-9D	8	254 x 212 x 225	10.5
S-10D	9	254 x 212 x 225	12
S-12D	11	314 x 212 x 225	12
S-14D	13	374 x 212 x 225	15
S-16D	15	434 x 212 x 225	18
S-12E	12	314 x 254 x 225	15
S-16E	16	314 x 374 x 225	2 x 12
S-18E	18	314 x 434 x 225	2 x 13.5
S-20E	20	314 x 494 x 225	2 x 15
S-7F	7	134 x 314 x 225	2 x 9
S-10F	10	194 x 314 x 225	12
S-12F	12	254 x 314 x 225	15
S-14F	14	314 x 314 x 225	18
S-16F	16	374 x 314 x 225	2 x 12
S-18F	18	434 x 314 x 225	2 x 13.5
S-20F	20	494 x 314 x 225	2 x 15

*Sauna heater not included
*Sauna accessories not included



STEAM ACCESSORIES

S-170

S-171

S-172

S-174

S-175

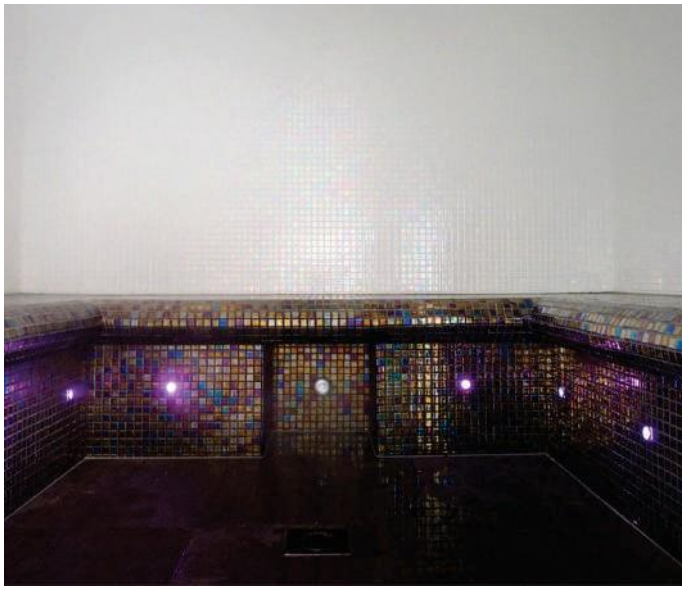
S-173

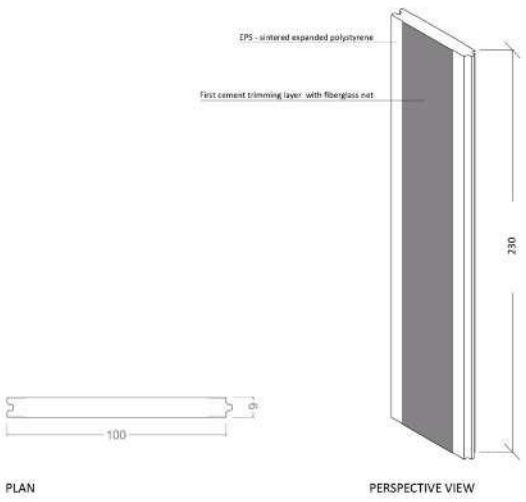
CODE	DESCRIPTION	PACKING	WEIGHT	VOLUME
			kg	m^3
S-170	Steam Light	1	0.5	0.01
S-171	Hydrothermograph	1	0.5	0.01
S-172	Floor Mat 300 x 300 mm	50	13	0.08
S-173	Tempered glass door toughter magnet with aluminium hinges and handle. Size 1860 x 785 mm - thickness 6 mm	1	18	0.15
S-174	Steam nozzle guard to prevent from sliding and hot steam bowling to acrylic directly	1	0.3	0.01
S-175	3 Way fragrance Pump	1	0.6	0.01

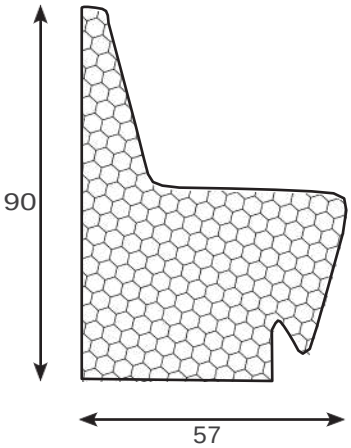
05 EPS PANEL CUSTOMIZED STEAM ROOM

These structures are created with flame-retardant EPS with a density of 35/kg m3 and have a thickness of 9cm. All panels are smoothed with an eco-compatible cementitious finishing compound and are reinforced with a fiberglass mesh. The structure is ready to be waterproofed and covered with ceramic, marble or other wall covering. These steam room interiors include a single level bench with a backrest for comfort. Ergonomically designed, the bench and back rest are finished with a glass mosaic tile (both wall and floor) to provide a beautiful interior to a customised steam room.

- Made from EPS, high density expanded polystyrene (35Kg / Mc)
- Flame retardant, non-toxic, hypoallergenic and does not pollute nor does it contain CFC or HCFC
- High thermal insulation (0.035W / mK)
- Fully waterproof with maximum durability
- Delivered smoothed with reinforcement mesh and single layer glue on one facade
- Dimension wall: W 80 cm x D 9 cm x H 240 cm
- Dimension bench: W 125 cm x D 57cm x H 90 cm



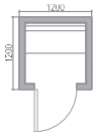




16

STEAM ROOM LAYOUT

SRSE-001



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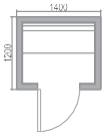

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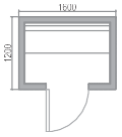

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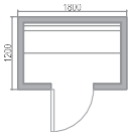

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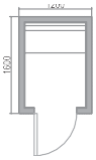

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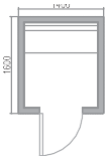

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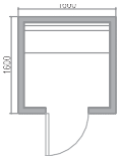

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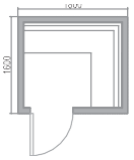

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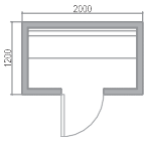

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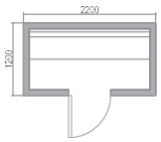

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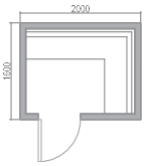

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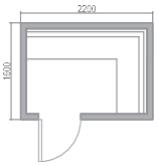

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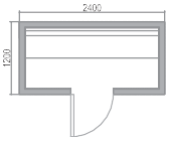

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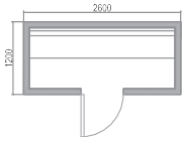

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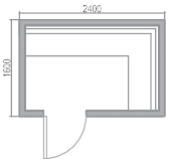

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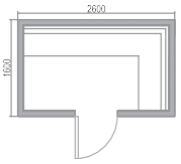

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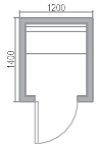

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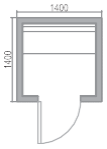

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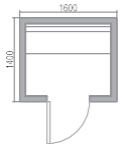

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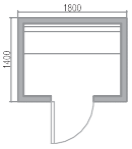

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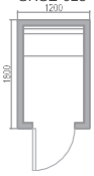

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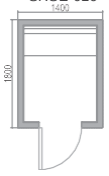

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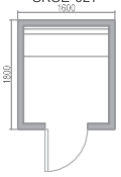

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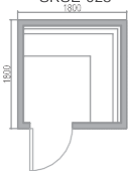

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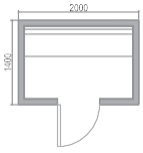

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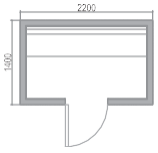

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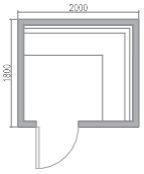

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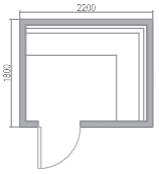

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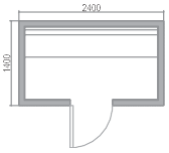

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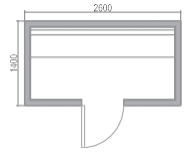

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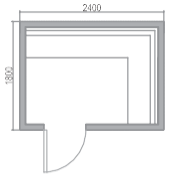

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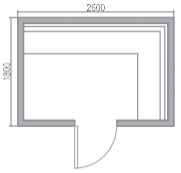
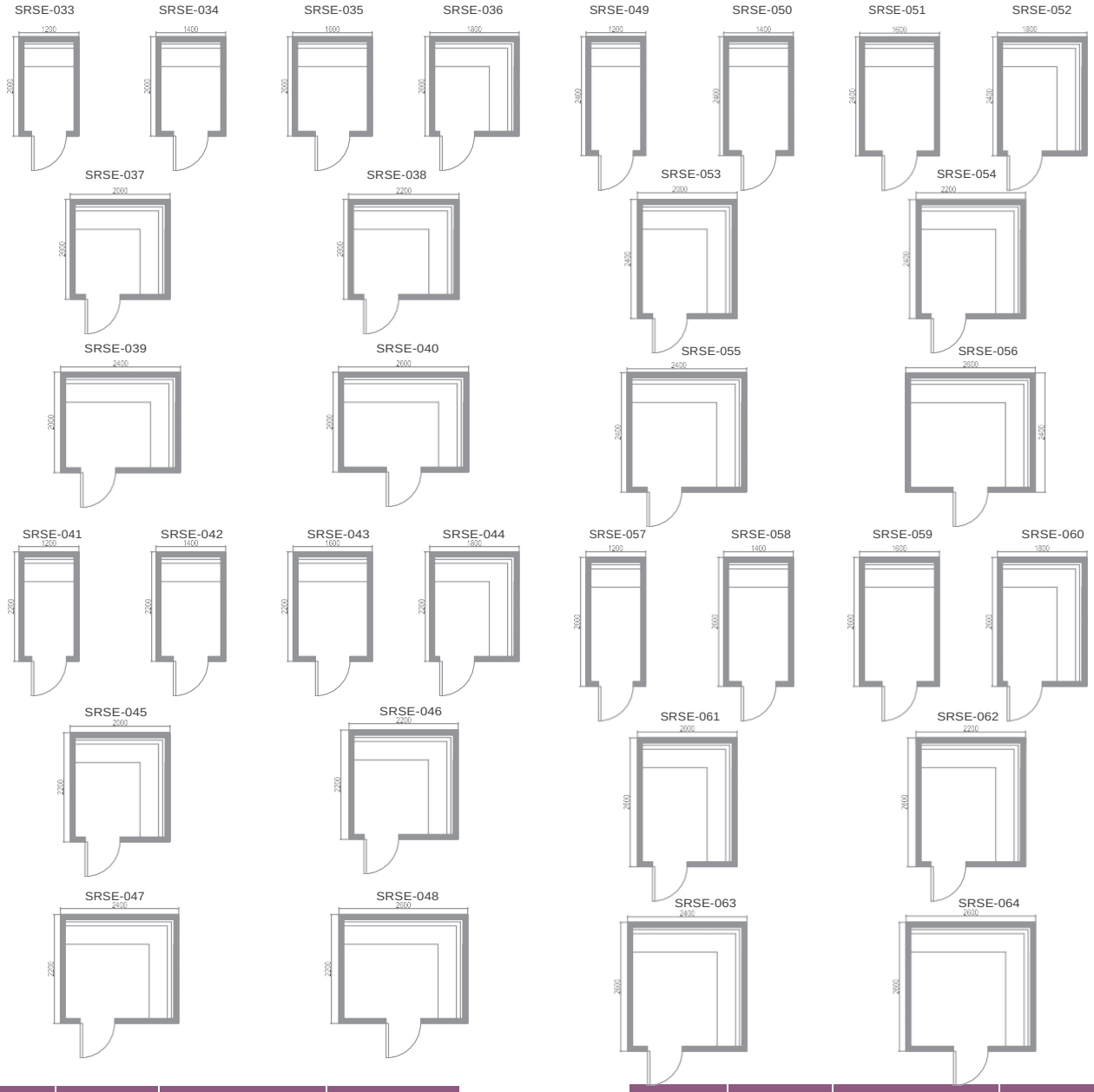


PRODUCT CODE	NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SRSE-001	4	1200 x 1200 x 2200	3
SRSE-002	5	1400 x 1200 x 2200	3
SRSE-003	5	1600 x 1200 x 2200	4
SRSE-004	6	1800 x 1200 x 2200	4
SRSE-005	8	2000 x 1200 x 2200	4.5
SRSE-006	8	2200 x 1200 x 2200	4.5
SRSE-007	10	2400 x 1200 x 2200	6
SRSE-008	10	2600 x 1200 x 2200	6
SRSE-009	2	1200 x 1400 x 2200	3
SRSE-010	2	1400 x 1400 x 2200	4
SRSE-011	3	1600 x 1400 x 2200	4
SRSE-012	3	1800 x 1400 x 2200	4.5
SRSE-013	4	2000 x 1400 x 2200	4.5
SRSE-014	4	2200 x 1400 x 2200	6
SRSE-015	6	2400 x 1400 x 2200	6
SRSE-016	6	2600 x 1400 x 2200	8

PRODUCT CODE	NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SRSE-017	4	1200 x 1600 x 2200	4
SRSE-018	4	1400 x 1600 x 2200	4
SRSE-019	6	1600 x 1600 x 2200	4.5
SRSE-020	6	1800 x 1600 x 2200	6
SRSE-021	8	2000 x 1600 x 2200	6
SRSE-022	8	2200 x 1600 x 2200	6
SRSE-023	9	2400 x 1600 x 2200	8
SRSE-024	9	2600 x 1600 x 2200	8
SRSE-25	4	1200 x 1800 x 2200	4.5
SRSE-26	4	1400 x 1800 x 2200	4.5
SRSE-27	6	1600 x 1800 x 2200	6
SRSE-28	6	1800 x 1800 x 2200	6
SRSE-29	8	2000 x 1800 x 2200	8
SRSE-30	8	2200 x 1800 x 2200	8
SRSE-31	10	2400 x 1800 x 2200	9
SRSE-32	10	2600 x 1800 x 2200	9

*Steam Generator included *Steam room accessories not included

STEAM LAYOUT



PRODUCT CODE	NO OF PE RSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SRSE-033	4	1200 x 2000 x 2200	4.5
SRSE-034	5	1400 x 2000 x 2200	6
SRSE-035	5	1600 x 2000 x 2200	8
SRSE-036	6	1800 x 2000 x 2200	8
SRSE-037	8	2000 x 2000 x 2200	8
SRSE-038	8	2200 x 2000 x 2200	9
SRSE-039	10	2400 x 2000 x 2200	9
SRSE-040	10	2600 x 2000 x 2200	9
SRSE-41	4	1200 x 2200 x 2200	4.5
SRSE-42	6	1400 x 2200 x 2200	6
SRSE-43	6	1600 x 2200 x 2200	8
SRSE-44	8	1800 x 2200 x 2200	8
SRSE-45	9	2000 x 2200 x 2200	8
SRSE-46	9	2200 x 2200 x 2200	9
SRSE-47	10	2400 x 2200 x 2200	10.5
SRSE-48	10	2600 x 2200 x 2200	10.5

PRODUCT CODE	NO OF PERSONS	OUTER DIMENSIONS	RECOMMENDED HEATER
SRSE-049	4	1200 x 2400 x 2100	6
SRSE-050	4	1400 x 2400 x 2100	6
SRSE-051	6	1600 x 2400 x 2100	8
SRSE-052	6	1800 x 2400 x 2100	8
SRSE-053	8	2000 x 2400 x 2100	9
SRSE-054	8	2200 x 2400 x 2100	9
SRSE-055	9	2400 x 2400 x 2100	12
SRSE-056	10	2600 x 2400 x 2100	12
SRSE-57	4	1200 x 2600 x 2200	6
SRSE-58	4	1400 x 2600 x 2200	6
SRSE-59	6	1600 x 2600 x 2200	8
SRSE-60	6	1800 x 2600 x 2200	8
SRSE-61	8	2000 x 2600 x 2200	9
SRSE-62	8	2200 x 2600 x 2200	9
SRSE-63	9	2400 x 2600 x 2200	12
SRSE-64	10	2600 x 2600 x 2200	12

*Steam Generator included *Steam room accessories not included

STEAM ACCESSORIES

S-173A

- Tempered 8mm safety glass door
- Chrome hinges and pull handle
- Dimensions: 785mm x 2000mm

SRSE-A-202

SRSE-A-203

SRSE-A-204

SRSE-A-205

SRSE-A-206

PRODUCT CODE	DESCRIPTION	PACKING	WEIGHT kg	VOLUME m^3
S-173A	TEMPERED 8MM GLASS DOOR FOR STEAM ROOM	1	21	0.23
SRSE-A-202	LED STRIP LIGHT FOR STEAM ROOM WHITE 5MTR ROLL	1	0.20	0.003
SRSE-A-203	LED STRIP LIGHT FOR STEAM ROOM WARM WHITE 5MTR ROLL	1	0.20	0.003
SRSE-A-204	LED STRIP LIGHT FOR STEAM ROOM RGB 5MTR ROLL	1	0.20	0.003
SRSE-A-205	REMOTE CONTROL AND CONTROLER FOR RGB LED STRIP LIGHT	1	0.25	0.002
SRSE-A-206	ESSENCE DISPENSER	1	0.35	0.02

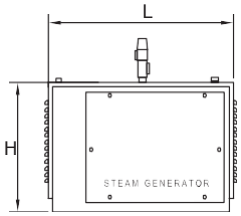
06 | STEAM GENERATOR

STEAM GENERATOR STANDARD

A new generation steam generator with a host of advanced features including top quality Teflon coated, incoloy elements that resist scaling, and combined with additional electronics for a long trouble-free working life. All generators feature an advanced electronic control panel with on-board diagnostics, displaying a series of LEDs to show each operation of the boiler.

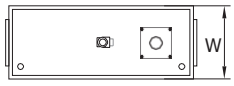
The generator is fitted with several heating elements that operate sequentially. From cold, all elements operate for rapid heating. When the steam room temperature is achieved, a number of the elements drop out, whilst the others alternate on and off to gently maintain the temperature without large fluctuations, to improve user comfort.

All generators feature an auto drain-down system with a self-flushing cycle to dump the boiler contents in a controlled manner. At the end of each steaming session, the generator will stop for a few minutes to allow the water to cool a little. The drain valve will then open and after a short time, the cold water inlet valve will open to give a period of continuous flushing and draining to reduce the build-up of damaging limescale. Cooling the elements before the final drainage helps prolong their useful life.



- Extra heavy duty and robust system
- Electronic controls with a digital display to enable temperatures of 30 to 60°C
- Duration: 15 to 240 minutes or continual operation
- Additional keys for a steam room light, keyboard lock, manual drain down etc.
- Steam inlet nozzle with facility for adding essential oils
- Safety features include boil dry protection thermal overload safety cut out and pressure relief valve
- All steam generators comes with the steam inlet, on-demand steam button, intelligent digital controller, pressure relief valve and auto descaling system
- Frequency: 50/60 Hz

SWITCH



CONTROL PANEL

TOUCH CONTROL PANEL
(Add 'x' at the end of the item code)

Please note: For the commercial use of steam generators, we strongly recommend the use of softened water to reduce the build-up of limescale and easier maintenance. For additional fragrance injection please order an essence dosing kit.

CODE	POWER	VOLTAGE	PHASE	CURRENT	RECOMMENDED STEAM ROOM	DIMENSIONS mm			PACKAGE	WEIGHT	VOLUME
	kW	V	N~	A	m^3	L	W	H		kg	m^3
SG-30	3.0	230	1	13	1.5-3	530	180	330	1	18.00	0.03
SG-40	4.0	230	1	17	1.8-4	530	180	330	1	19.25	0.03
SG-45	4.5	230/400	1/3	19.5/6.5	1.8-5	530	180	330	1	19.50	0.03
SG-60	6.0	230/400	1/3	26.4/8.7	4-6	530	180	330	1	19.75	0.03
SG-80	8.0	230/400	1/3	34.8/13	5-9	530	210	370	1	20.00	0.03
SG-90	9.0	230/400	1/3	39/13	6-10	530	210	370	1	20.25	0.03
SG-105	10.5	230/400	1/3	43.5/15	7-11	530	210	370	1	20.50	0.03
SG-120	12.0	230/400	1/3	52/17	8-12	530	210	370	1	20.75	0.03
SG-135	13.5	230/400	1/3	59/19.5	11-16	530	210	370	1	21.00	0.03
SG-150	15.0	230/400	1/3	65/21.7	11-16	530	210	370	1	21.25	0.03
SG-180	18.0	230/400	1/3	78/26	13-19	530	210	370	1	21.25	0.03
SG-30X	3.0	230	1	13	1.5-3	530	180	330	1	18.00	0.03
SG-40X	4.0	230	1	17	1.8-4	530	180	330	1	19.25	0.03
SG-45X	4.5	230/400	1/3	19.5/6.5	1.8-5	530	180	330	1	19.50	0.03
SG-60X	6.0	230/400	1/3	26.4/8.7	4-6	530	180	330	1	19.75	0.03
SG-80X	8.0	230/400	1/3	34.8/13	5-9	530	210	370	1	20.00	0.03
SG-90X	9.0	230/400	1/3	39/13	6-10	530	210	370	1	20.25	0.03
SG-105X	10.5	230/400	1/3	43.5/15	7-11	530	210	370	1	20.50	0.03
SG-120X	12.0	230/400	1/3	52/17	8-12	530	210	370	1	20.75	0.03
SG-135X	13.5	230/400	1/3	59/19.5	11-16	530	210	370	1	21.00	0.03
SG-150X	15.0	230/400	1/3	65/21.7	11-16	530	210	370	1	21.25	0.03
SG-180X	18.0	230/400	1/3	78/26	13-19	530	210	370	1	21.25	0.03

STEAM GENERATOR PREMIUM

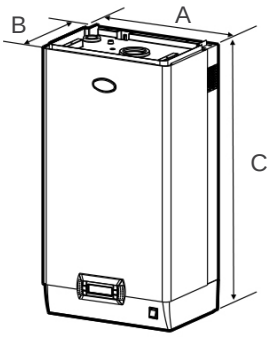
- Programmable timer (daily and weekly) for steam production and temperature settings to accommodate different users
- Input for two probes, averaged to equalise the temperature of the cabin
- Management of 3 pumps for different, user-selectable essences
- Management of 4th specific pump for an automatic programmable sanitization cycle
- Management of fans (intake and exhaust) and cabin light
- The control display can be mounted at a considerable distance (out of technical closet but not inside the steam cabin)
- Multi-lingual user interface
- Setup WIZARD at first switch-on
- Signals: 0-1V, 0-10V, 0-20mA, 4-20mA, 0-135 Ohm
- Range: 1.5 to 65 kg/h
- Large alphanumeric/graphic display (8 lines of text)
- State-of-the-art control pCO family (ON/OFF, Proportional, regulating with 1 or 2 probes
- Cylinder lifetime counter
- 0-10V output for controlling a slave unit
- Diagnostics with time-stamping
- Alarm relay and "status" relay
- Standard connectivity: Modbus
- Automatic drain for inactivity
- Wooden cup connected to a pipe to put the water on top of the heater

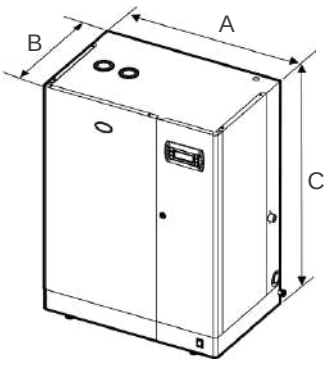
EASY OPERATION

Backlit LCD for clear understanding of unit operating status and Diagnostics

HYGIENE

The water is drained Automatically when the unit is Inactive for a certain period oftime, avoiding stagnation





	POWER	STEAM	VOLTAGE	PHASE	RECOMMENDED	DIMENSIONS				WEIGHT	VOLUME
UE003WDC01	2.25	3	230	1	2-3	365	275	712	1	16	0.071
UE005WDC01	3.75	5	230	1	3-4	365	275	712	1	18	0.071
UE009WDC01	6.75	9	230	1	4-7	365	275	712	1	20	0.071
UE003WLC01	2.25	3	400	3	2-3	365	275	712	1	20	0.071
UE005WLC01	3.75	5	400	3	3-4	365	275	712	1	20	0.071
UE010WLC01	7.5	10	400	3	4-8	365	275	712	1	20	0.071
UE015WLC01	11.25	15	400	3	8-12	365	275	712	1	20	0.071
UE018WLC01	13.5	18	400	3	12-14	365	275	712	1	20	0.071
UE025WLC01	18.75	25	400	3	14-19	545	375	465	1	39	0.095
UE035WLC01	26.25	35	400	3	19-26	545	375	465	1	39	0.095
UE045WLC01	33.75	45	400	3	26-34	635	465	890	1	51	0.095
UE065WLC01	48.75	65	400	3	34-48	635	465	890	1	51	0.095

STEAM GENERATOR ACCESSORIES

RUBBER HOSE

1312360AXX: 22mm for steam kg/hr 1.5 (4pcs each)
1312365AXX: 30mm for steam kg/hr 3, 5, 9, 10, 15, AND 18 (4pcs each)
1312367AXX: 40mm for steam kg/hr 25,35,45 (4pcs each) and 65KG/HR (8pcs each)

TEMP.SENSOR

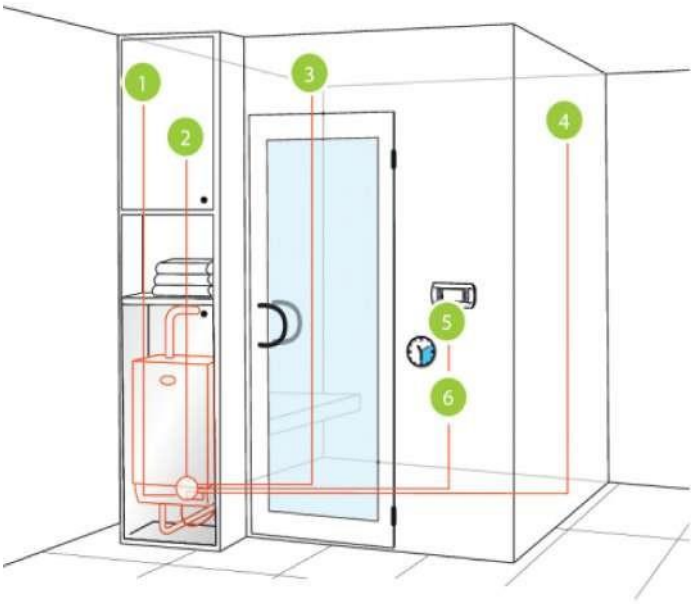
DPWC110000 : 10T60GR.C. (OUT 0-1V DC - 4-20MA) / Humidity RH 10- 90% (OUT 0-1V DC - 4-20MA) for steam kg/hr 1.5, 3, 5, 9, 10, 15, 18, 25, 35, 45 and 65 (1pc each)

DISTRIBUTORE VAPORE SERIE DP INOX

DP035D22R0: L=350mm, Ø 22mm for steam kg/hr 1.5 and 3 (1pc each)
DP035D30R0: L=350mm, Ø 30mm for steam kg/hr 5 (1pc each)
DP060D30R0: L=600mm, Ø 30mm for steam kg/hr 9 and 10 (1pc each)
DP085D30R0: L=850mm, Ø 30mm for steam kg/hr 15 and 18 (1pc each)
DP085D40R0: L=850mm, Ø 40mm for steam kg/hr 25 (1pc each)
DP105D40R0: L=1050mm, Ø 40mm for steam kg/hr 35 (1pc each) 65 (2pcs each)
DP125D40R0: STAINLESS STEEL STEAM DISTRIBUTOR, L=1250mm, Ø 40mm for steam kg/hr 45 (1pc each)

WATER HOSE

- **FWH3415003:** Flexible water hose kit 3/4" 1.5MT – with plastic sheet for steam kg/hr 1.5, 3, 5, 9, 10, 15, and 18 (1pc each)
- **1312368AXX:** Air/Water 15 Bar Ø 9.5mm for steam kg/hr 25, 35, and 45 (4pcs each) and 65 (8pcs)

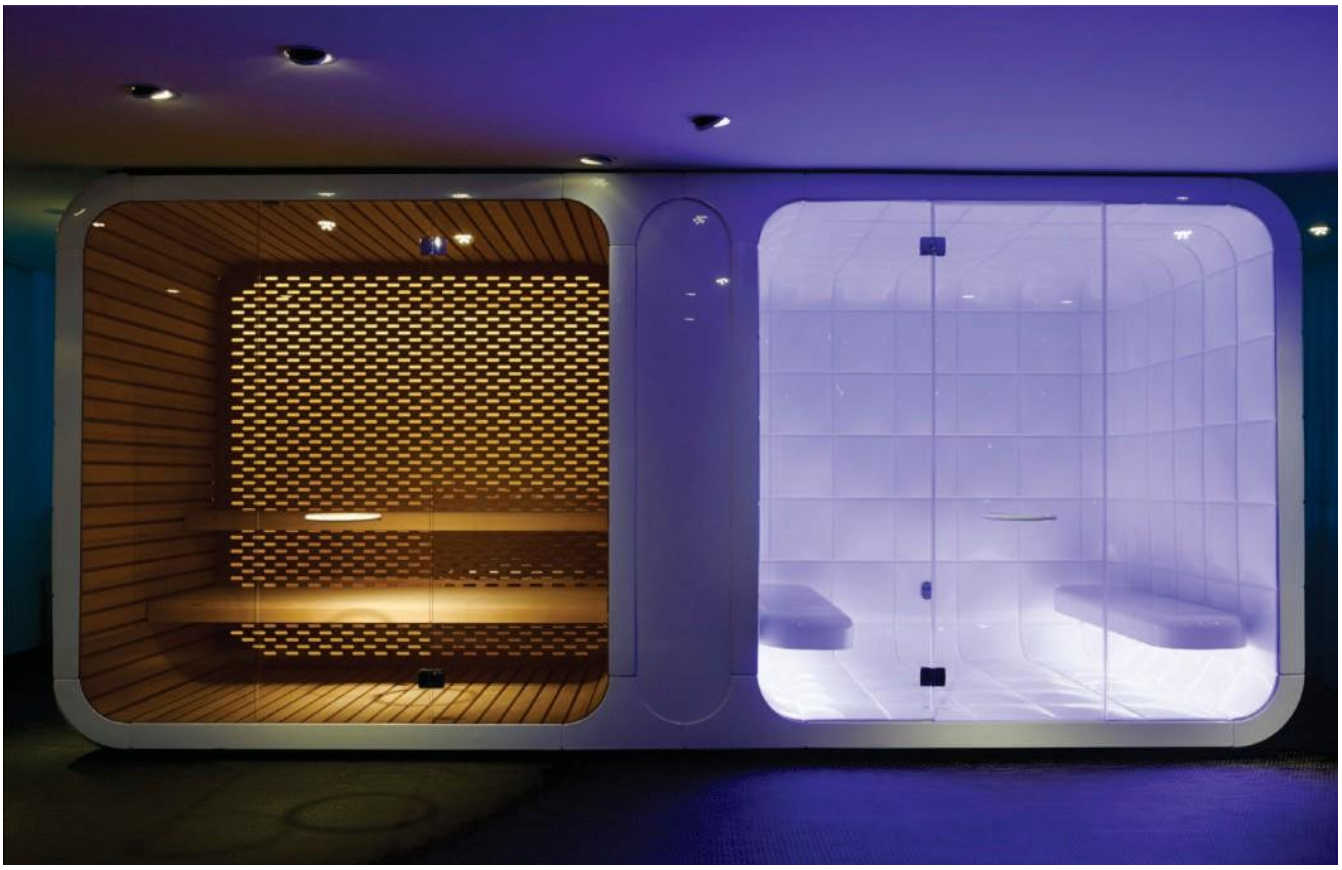


1. Cleaning and disinfecting control
2. Essence control
3. Light control
4. Fan control
5. Remote control display
6. Clock programming function

07 SAUNA & STEAM BATHMODULE

SAUNA B ATH MODULE

The Sauna Bath Restore Module is made of a self-supporting structure and an inside-outside covering in shiny ABS, that ensures absolute waterproofing, maximum durability and
UV-resistance.The Steam Bath Restore Module is insulated with materials that guarantee a very high thermal insulation (EPS) and consequently a lower power consumption.
The Steam Bath Restore Module is finished, there is no need of further processing of coating inside oroutside, it can be disassembled and moved and the technical Compartment is included in the structure.



W 240 X D 203 X H 240 CM

Features:

- Electric heater made of steel
- Power output: 6.0 kW
- Digital control unit
- Built-in loudspeakers
- Emergency button
- Lighting system with white LED strip behind the wooden panels
- Front window made in transparent, extra-clear, 10mm tempered glass with accessories and a pair of handles
- Includes a wooden cup to pour the water on top of the heater

W 240 X D 203 X H 240 CM

Features:

- Electric heater made of steel
- Power output: 6.0 kW
- Digital control unit
- Built-in loudspeakers
- Emergency button
- Lighting system with white LED strip behind the wooden panels
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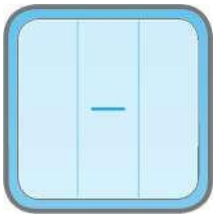
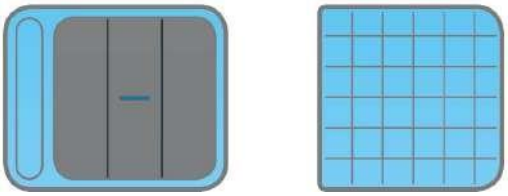


STEAM BATH MODULE

W 295 X D 203 X H 240 CM

Features:

- Steam generator 4.5kW - 6kg/h (or 6kw - 8kg/h, for public use, at no extra cost)
- Complete with insulated pipes and nozzle for steam inlet
- Technique to spread the essences
- White shower hose with piezoelectric start button
- Built-in loudspeakers
- Emergency button
- Benches in white shiny fiberglass
- Lighting system with strip LED technology under the benches
- Front window made in transparent extra-clear 10mm tempered glass with accessories and a pair of handles



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Features:

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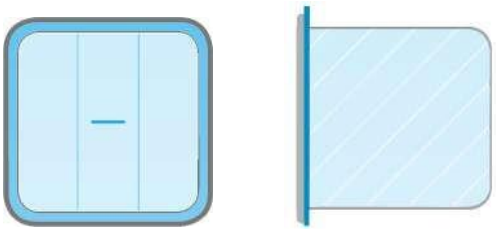
- Complete with insulated pipes and nozzle for steam inlet
- Technique to spread the essences
- White shower hose with piezoelectric start button
- Built-in loudspeakers
- Emergency button
- Benches in white shiny fiberglass
- Lighting system with strip LED technology under the benches
- Front window made in transparent extra-clear 10mm tempered glass with accessories and a pair of handles



SHOWER MODULE

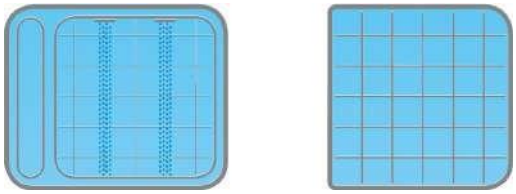
The Shower Restore Module is a complete, self-supporting structure with an inside and outside, shiny, ABS shell, that is fully waterproof and ensures maximum durability and UV-resistance. Providing a rejuvenating 'cold mist' shower, the system sprays fine particles of cold water, mixed with mint essence, and is illuminated with blue LED lighting.
The Shower Restore Module includes a chrome shower head (Ø 200mm) with a water mixer on the wall and a waterproof piezoelectric ON/OFF button, with the option to set the duration of the shower cycle.

The technical room is included in the structure and the whole module can be disassembled as and when required to move to a different location

W 295 X D 203 X H 240 CM

Features:

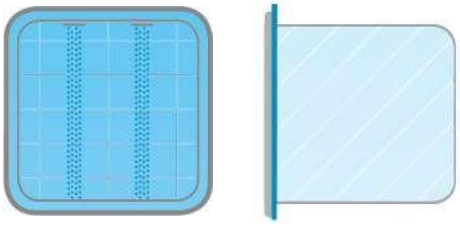
- Rejuvenating 'Cold Mist' Shower
- 1 x Corian shower element on the ceiling, colour on sample
- 1 x stainless steel chrome nozzle for "cold mist" effect
- Maximum flow rate: 6 l/m at 5 bar
- 1 x Switchboard
- 1 x Piezoelectric push ON/OFF button (waterproof)
- 1 x Dosing pump 1.5 l/h 5 bar 220V 1A
- 2 x LED spot lights 3 Watt, blue and white including transformer
- Standard head shower with water mixer
- Built-in loudspeakers
- Electric materials, hydraulic materials, pipes, valves and the rest of items necessary to have a finished unit



W 240 X D 203 X H 240 CM

Features:

- Corian shower element on the ceiling, colour on sample
- 1 x stainless steel chrome nozzle for 'cold mist' effect
- 1 x Maximum flow rate: 6 l/m at 5 bar
- 1 x Switchboard
- 1 x Piezoelectric push ON/OFF button (waterproof)
- 1 x dosing pump 1.5 l/h 5 bar 220V 1A
- 2 x LED spotlights, 3 Watt, blue and white including transformer
- Standard head shower with water mixer
- Built-in loudspeakers
- Electric materials, hydraulic materials, pipes, valves and the rest of items necessary to have a finished unit.

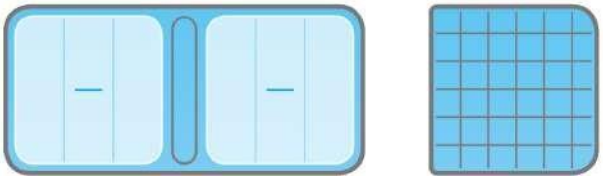


DOUBLE MODULE COMPLETE

W 515 X D 203 X H 240 CM

Features:

- Sauna + Steam bath
- Sauna + Shower
- Steam bath + Shower

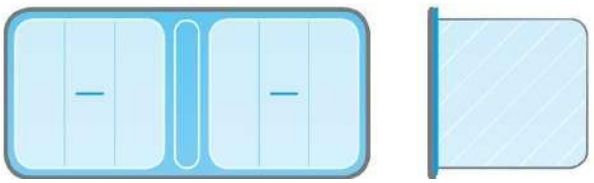


DOUBLE MODULE RECESSED

W 515 X D 203 X H 240 CM

Features:

- Sauna + Steam bath
- Sauna + Shower
- Steam bath + Shower

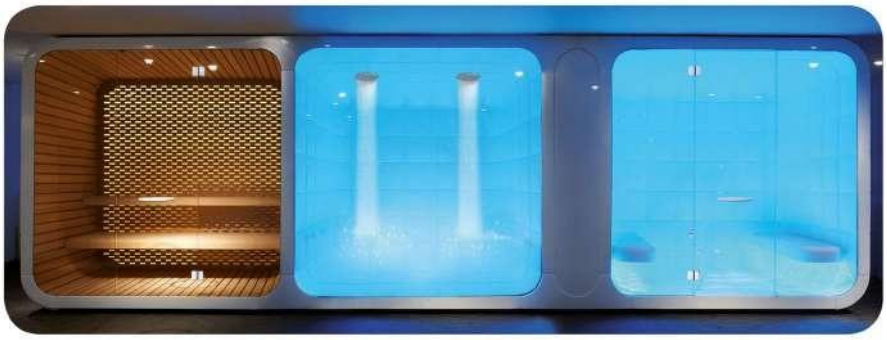


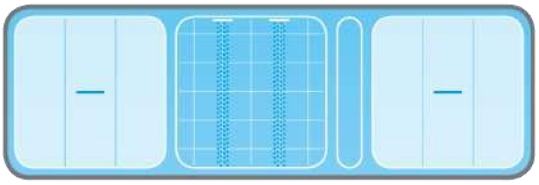
TRIPLE MODULE

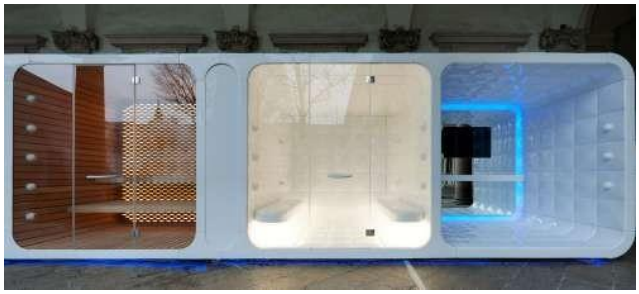
W 740 X D 203 X H 240 CM

Features:

- Sauna + Steam bath + Shower





RELAXING BED

Supply of a relaxing bed with ergonomics shape, covered in skay (color sample).